

## PUFAS Pressure Pack Construction Adhesive K 15

Solvent-free and permanently elastic MS polymer adhesive with very high initial and final adhesion for in- and outdoors

### Area of application:

*PUFAS Pressure Pack Construction Adhesive K 15* is perfectly suitable on absorbent and non-absorbent surfaces such as metal, mirrors, glazed tiles, PVC, wood, glass, ceramic, polystyrene, cork, stone, plaster, lacquered surfaces and many plastic materials.

*PUFAS Pressure Pack Construction Adhesive K 15* is weather and UV resistant and can be painted with acrylic lacquers and emulsion paints. For highly resilient bonding of mirrors, skirtings, cable ducts, heavy rigid foam profiles, etc. Not suitable for acrylic glass, polyethylene, polypropylene, Teflon, bitumen surfaces and bonding under standing or pressure water

### Technical specification:

|                                      |                              |
|--------------------------------------|------------------------------|
| Components:                          | MS polymer                   |
| Density:                             | approx. 1.1 g/ml             |
| Colours:                             | transparent                  |
| Skin building time:                  | 10 min at 23 °C / 55 % RH    |
| Through cure after 24 hours:         | 2 mm at 23 °C / 55 % RH      |
| Tensile strength                     | 2.2 MPa (N/mm <sup>2</sup> ) |
| Breaking elongation                  | 250 %                        |
| Temperature resistance after curing: | -40 °C - +90 °C              |

### Surface preparation:

The surface must be dry, stable and free from release agents (grease, dust and similar).

### Application:

Apply *PUFAS Pressure Pack Construction Adhesive K 15* in string shape onto the surface keeping a distance of approx. 10cm and press the part onto the surface before a drying skin has formed (within 10 minutes). For non-absorbent surfaces it is important to avoid the strings running together in order to provide enough ventilation that is needed for drying. Heavy parts should be secured for at least 48 hours.

Temperature-resistant from -40 to +90 C after curing.  
Remove adhesive residues immediately using a cloth.  
Do not process below +5° Celsius object and room temperature.

### Storage:

Keep container childproof and well closed. Cool, but frost-free.

### Article no.:

035005000

### Available size:

200 g cartouche